

# UVA QT System

Operational settings



Operator

...

Time 2:50:21 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

PurifierA Manual

PurifierB Disabled

HR3

Off



## Overall System

## Liquefiers

## Purifiers

System Overview

Liquefier A

Purifier Overview

System Settings

Liquefier B

Purifier Settings

Alarms

Liquefier C

Liquefier A Settings

Liquefier B Settings

Helium Compressors

## Analog Scaling

Liquefier A/B

ODH

Purifier A

Overall

| User | Password | Group | Logoff time |
|------|----------|-------|-------------|
|      |          |       | 1           |



Operator

...

Time 11:18:17 AM

QLHe100A

Dewar Cooldown

PurifierA Manual

HR3

Off

Date 5/27/2022

QLHe100B

Dewar Cooldown

PurifierB Disabled

1

|        | Enabled                           | Remote                            | Status | Alarm                 | Reset Alarm                          | Heater Status         | Current Temp | Manual                             | Manual Run                         | Manual Heater                      | Manual Pause                       | Total Run Hours |
|--------|-----------------------------------|-----------------------------------|--------|-----------------------|--------------------------------------|-----------------------|--------------|------------------------------------|------------------------------------|------------------------------------|------------------------------------|-----------------|
| CP501A | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 80.61K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP502A | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 76.46K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP503A | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 80.33K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP504A | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 89.76K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP505A | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 76.70K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
|        |                                   |                                   |        |                       |                                      |                       |              |                                    |                                    |                                    |                                    |                 |
| CP501B | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 73.43K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP502B | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 76.07K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP503B | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 82.60K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP504B | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 73.26K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |
| CP505B | <input type="button" value="ON"/> | <input type="button" value="ON"/> |        | <input type="radio"/> | <input type="button" value="Reset"/> | <input type="radio"/> | 74.74K       | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | <input type="button" value="OFF"/> | 1.1h            |



## System Overview



Operator

...

Time 2:50:42 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

System Status

On



HR3

Off



System Enable

RUN

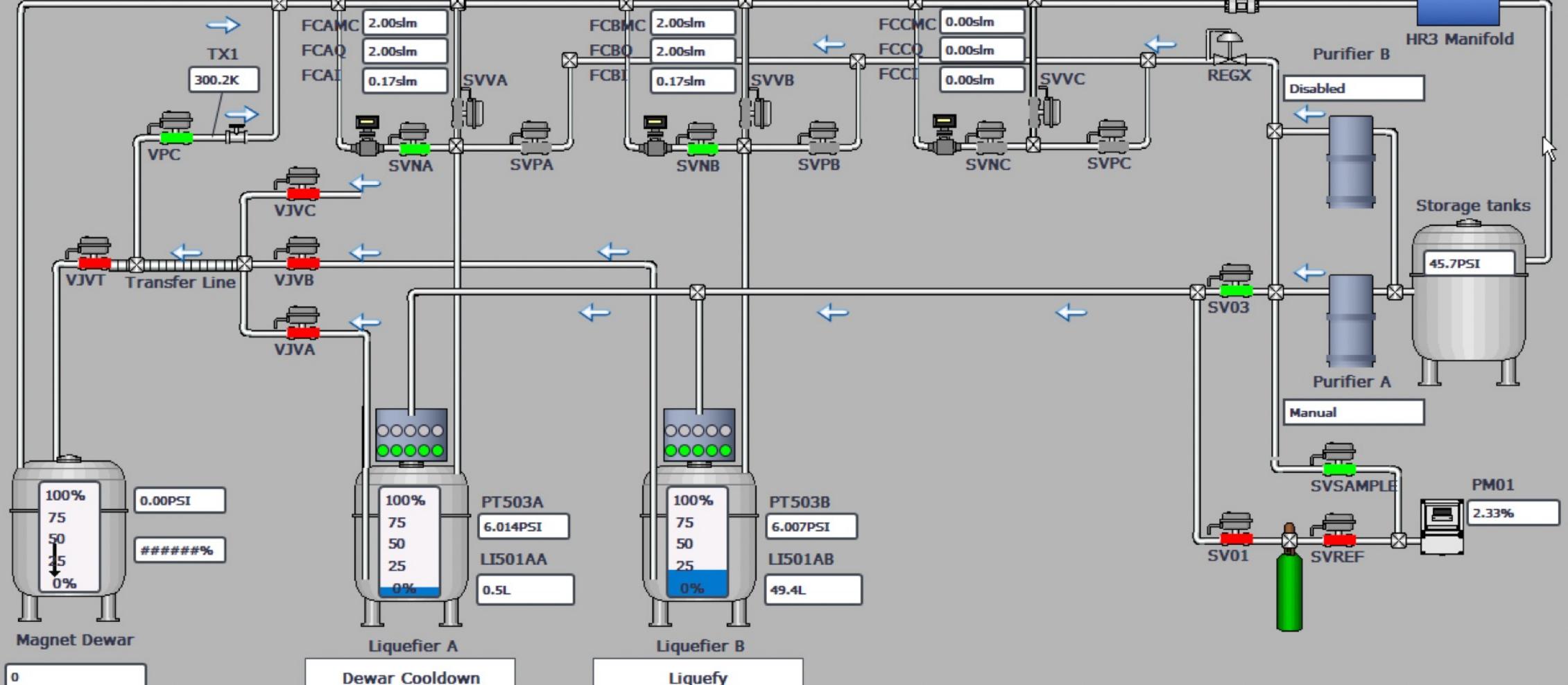
STOP

E-Stop

Manual

Auto

Manual





Operator

...

Time 2:51:14 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

PurifierA Manual

PurifierB Disabled

HR3

Off



QLHe100A

Dewar Cooldown

Liquefier Enable

RUN STOP

Manual

Auto Manual

Settings

Liquefier Warnings



Dewar Low Pressure



Dewar Level High



Blocking



He Compressor Error



Low Supply Pressure



Liquefier Alarms

Current History

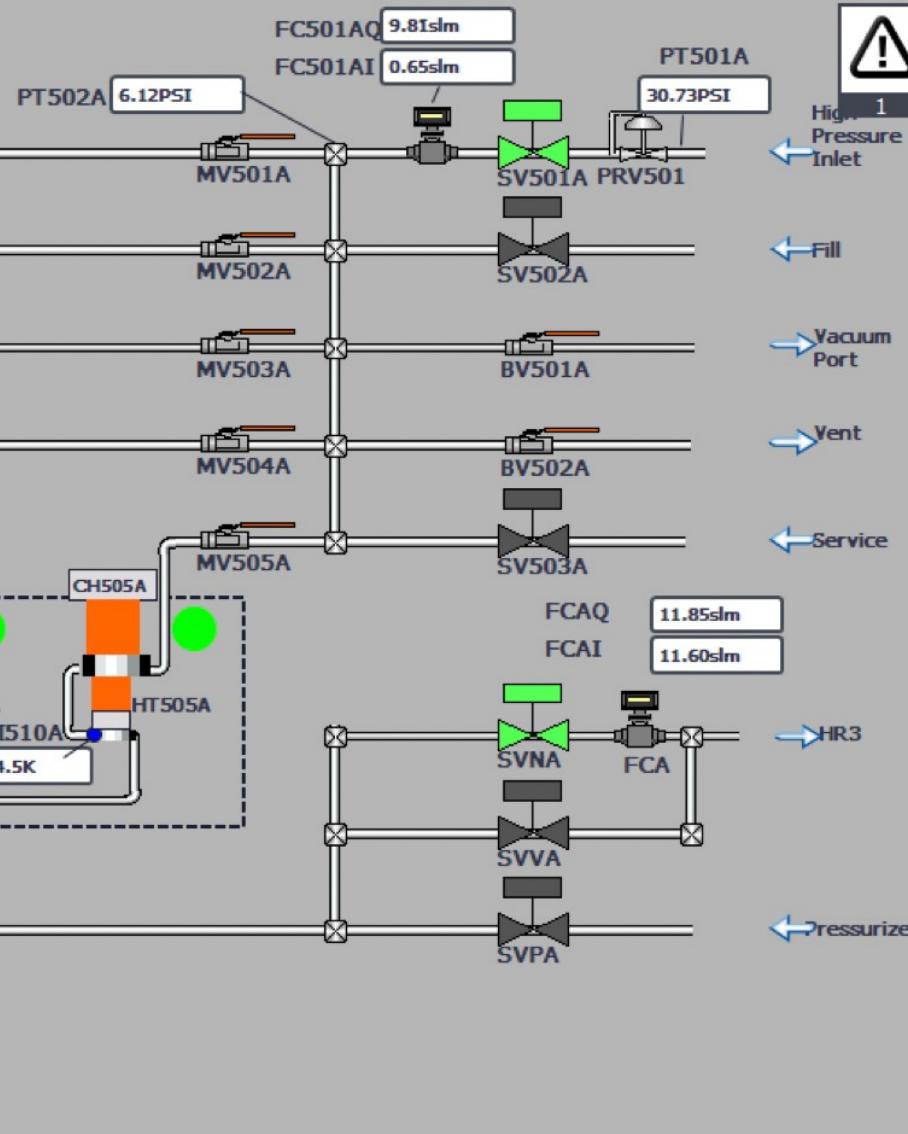
Dewar Low Pressure



No Compressor Running



Reset

System Gas Supply Alarm  
Force into Idle mode



Operator

...

Time 2:51:38 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

PurifierA Manual

PurifierB Disabled

HR3

Off



## Liquefier Pressure Settings

Dewar Pressure Setpoint

6.0 PSI

Increase Vent Flow Pressure Increase

1.0 PSI

Enable Heater Pressure Drop

0.3 PSI

## Cooldown Mode Settings

Outlet Flow Setpoint @300K

12.0SLPM

Mode End: Dewar Level

5.0%

Mode End: Coldhead Temperature

6.0K

## Liquefier Operational Settings

Outlet Flow Setpoint

2.0SLPM

## Pre-transfer Cooldown Mode Settings

Enable SVV Quick Vent

OFF

Mode End: Dewar Pressure

6.0 PSI

Mode End: Timeout

60 Min

Mode End: Timeout Vent Enable

OFF

## Alarm Settings

Low Pressure PT503&lt;

1.00 PSI

1

## Warning Settings

Dewar Level High

90.00%

Coldhead Temperature Low

4.0K

Low Storage Supply Pressure

10.0 PSI

## Transfer Line Cool and Transfer Settings

Recovery Inlet Target Pressure

0.3 PSI

Dewar Pressure Adjustment

0.1 PSI

Dewar Pressure Adjustment Interval

30.0s

Dewar Max Pressure

5.0 PSI

Dewar Min Pressure

2.0 PSI





Operator

...

Time 2:52:18 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

PurifierA Manual

PurifierB Disabled

HR3

Off



## Liquefier Pressure Settings

Dewar Pressure Setpoint

6.0 PSI

Increase Vent Flow Pressure Increase

1.0 PSI

Enable Heater Pressure Drop

0.3 PSI

## Cooldown Mode Settings

Outlet Flow Setpoint @300K

12.0SLPM

Mode End: Dewar Level

5.0%

Mode End: Coldhead Temperature

6.0K

## Liquefier Operational Settings

Outlet Flow Setpoint

2.0SLPM

## Pre-transfer Cooldown Mode Settings

Enable SVV Quick Vent

OFF

Mode End: Dewar Pressure

6.0 PSI

Mode End: Timeout

60 Min

Mode End: Timeout Vent Enable

OFF

## Transfer Line Cool and Transfer Settings

Recovery Inlet Target Pressure

0.3 PSI

Dewar Pressure Adjustment

0.1 PSI

Dewar Pressure Adjustment Interval

30.0s

Dewar Max Pressure

5.0 PSI

Dewar Min Pressure

2.0 PSI

## Alarm Settings

Low Pressure PT503&lt;

1.00 PSI



1

## Warning Settings

Dewar Level High

90.00%

Coldhead Temperature Low

4.0K

Low Storage Supply Pressure

10.0 PSI



Operator

...

Time 2:52:35 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

PurifierA Manual

PurifierB Disabled

HR3

Off

QuantumPure  
He Overview

## Purifier System Status

Manual

QuantumPure  
LN2 Overview

## Purifier A Enable

ON

QuantumPure  
Control

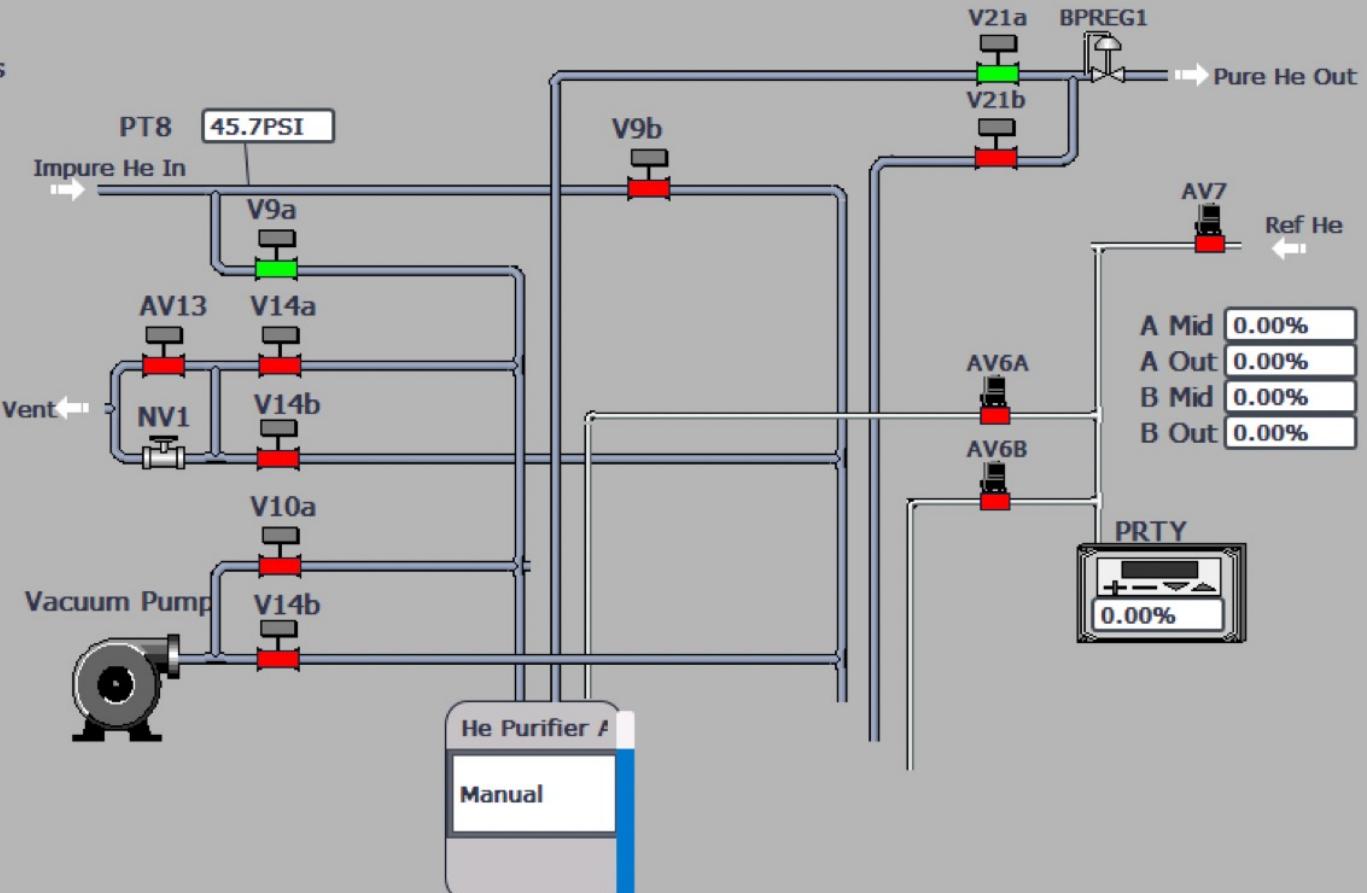
Auto

Manual

QuantumPure  
Settings

On

Off

QuantumPure  
AlarmsQuantumPure  
Datalog



Operator



Time 2:52:53 PM

Date 5/27/2022

QLHe100A

QLHe100B

Dewar Cooldown

Liquefy

PurifierA Manual

PurifierB Disabled

HR3

Off



## QuantumPure He Overview

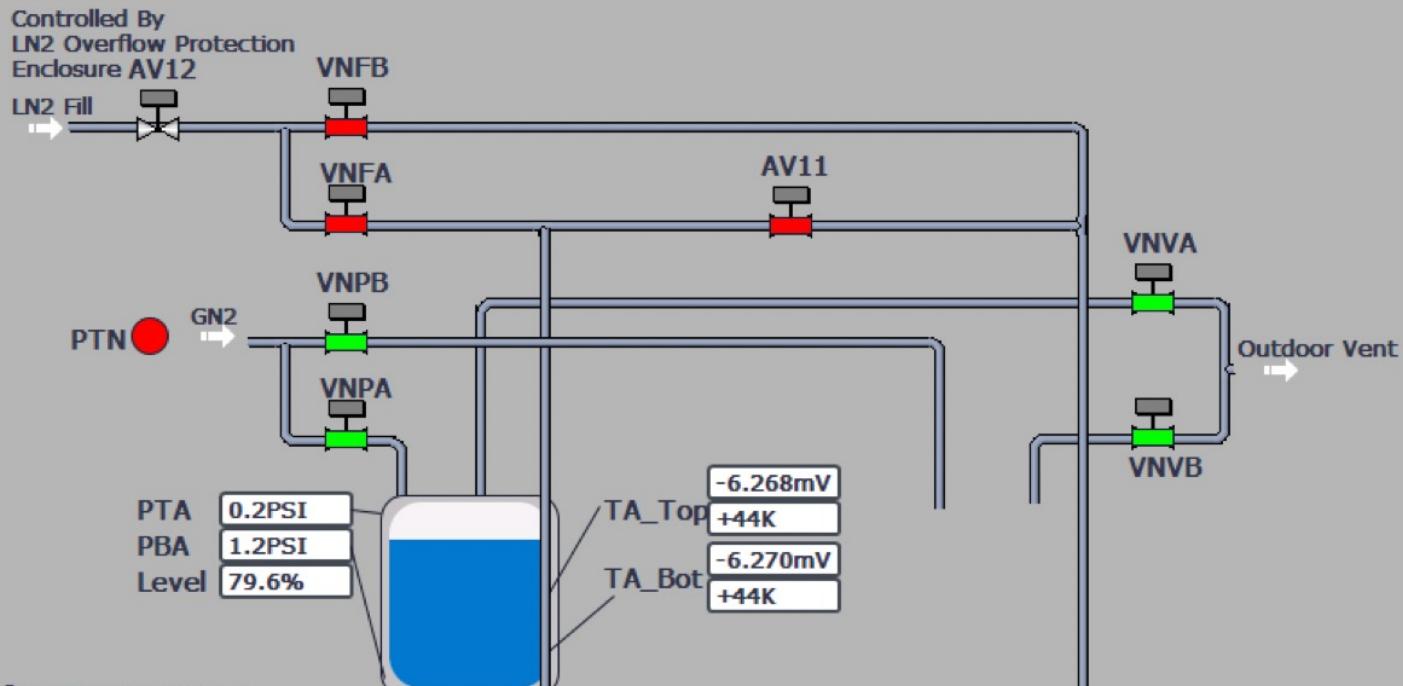
## QuantumPure LN2 Overview

## QuantumPure Control

## QuantumPure Settings

## QuantumPure Alarms

## QuantumPure Datalog



## Purifier System Status

Manual

He Purifier

Manual

Heater MC Cycle

Heater MC Stop at SP



Tank volume: 1600 cubic ft







Links to check LCW and HMI parameters

<https://e906-gat1.fnal.gov/data-summary/e1039/target-QT-HMI.php>

<https://e906-gat1.fnal.gov/data-summary/e1039/slow-cont-acnet.php>